



OCF – Procedures



STEP 1 – PREPARATION

1. Verify:
 - a. Vent lines are not plugged.
 - b. Cooler tubes are not plugged.
 - c. The flush must be able to flow throughout the system.
2. Materials needed:
 - a. Enough **OCF** to fill the cooling system.
 - b. Enough **DEIONIZED** water to fill entire system **THREE TIMES.**
 - c. Two X 1" ball valves, one Installed on each side of block underneath rail.
 - d. Empty totes available to drain flush if needed.
 - e. Have new thermostats ready to install if needed.
 - f. Have new water pump ready to install if needed.
3. Record water pump pressure and all temps.

STEP 2 – DRAIN COOLANT & DISPOSE

1. Shutdown, LOTO, and Remove Surge/Day Tank Cap.
2. Drain and dispose of old coolant.
3. Install ball valves. (leave open)

STEP 3 – FILL WITH OCF

1. With Surge/Day Tank Cap removed, fill SLOWLY with **OCF** until overflow from Surge/Day Tank.
2. Record how much **OCF** is used to completely fill cooling system.
3. Replace Surge/Day Tank Cap.

STEP 4 – RUN AT FULL LOAD

1. Run Unit 168 hours (one week) to 336 hours (two weeks) at full load.
2. Record water pump pressure and all temps daily.

STEP 5 – RINSE SURGE/DAY TANK

1. Record water pump pressure and all temps.
2. Shutdown, LOTO, and Remove Surge/Day Tank Cap.
3. While still HOT and FULL, Power wash Surge Tank with **STH - Surge Tank Hose.**
4. Let particles overflow until water runs clear. (@15-20 min)

STEP 6 – DRAIN FLUSH & DISPOSE

1. With Surge/Day Tank Cap removed, drain Flush via ball valve on each side of block underneath rail. (dispose as you would old coolant)

STEP 7 – RINSE OUT ALL PARTICULATES

1. Fill SLOWLY with deionized water until overflow from Surge/Day Tank.
2. Run Unit until up to temp and thermostats open.
3. Continue to pump in deionized water (2 x volume) until overflowing from the top at the Surge/Day Tank and ball valve on other side until clean.



STEP 8 - DRAIN & DISPOSE

1. *Shutdown/LOTO/Remove*
2. *With Surge/Day Tank Cap removed, drain and dispose of rinse water.*

STEP 9 – INSPECTION

1. *Inspect water pump and thermostats and replace if needed.*

STEP 10 – FILL WITH COOLANT

1. *NEVER LEAVE OR RUN WITH WATER ONLY!*
2. *Fill with 50/50 coolant mix to winterize*
3. *Fill with [CoolAint](#) to Summerize*

STEP 11 – REMEMBER

1. *Quarterly coolant sampling.*